



fixed speeds

# **ALPHA MAX SERIES**

1500 | 1800 | 3000 | 3600 r/min

8.6 - 32.4 kW | 11.5 - 43.4 bhp

# LPWX G Build Engines



# **OVERVIEW**

The G Build engine is specifically designed as a Power generating engine suitable for use in unregulated emissions territories. It is durable, reliable and easy to maintain with oil & filter changes up to 500 hours, dependant on operational conditions. It is designed for continuous operation in ambient temperatures up to 52° (122°F) and a cold start capability down to -32° (-25.6°F).

#### Note:

This engine does not comply with Harmonised International Regulated Emissions Limits.

\* Optional items standard on most builds.

## **BASIC ENGINE CHARACTERISTICS**

- diesel fuelled and approved for operation on biodiesel, that conforms with ASTM D6751 and EN14214, concentrations of up to 20%
- direct fuel injection
- 2, 3, 4 cylinders
- liquid cooled
- naturally aspirated

# **DESIGN FEATURES AND EQUIPMENT**

- inlet and exhaust manifolds \*
- fuel lift pump
- mechanical governing
- self-vent fuel system with individual
- fuel Injection pumps
- fuel filter/agglomerator
- thermostatically controlled cooling system with belt driven coolant pump
- radiator with pusher fan and belt guard \*
- gear driven positive displacement type
- lubricating oil pump
- spin on full flow lubricating oil filter
- high inertia flywheel to SAE J620: 7.5"\*
- SAE 5 flywheel housing \*
- 12V Starter motor \*
- 12V battery charge alternator \*
- oil pressure and coolant temperature switches \*
- fuel control solenoid (energised to run) \*
- skid base packing
- operators hand book (English) \*
- cyclonic air cleaner \*

## **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult you Lister Petter Power Systems distributor.

POWER OUTPUTS <sup>1</sup>									
	Power	Engine Power							
Speed, r/min		LPWX2				LPWX3			
		Gross		Net		Gross		Net	
		kWm	bhp	kWm	bhp	kWm	bhp	kWm	bhp
1500	Continuous	8.6	11.5	8.2	11.0	12.9	17.3	12.5	16.7
1500	Fuel stop	9.4	12.6	9.0	12.1	14.1	18.9	13.7	18.4
1800	Continuous	10.6	14.2	10.0	13.4	15.8	21.2	15.2	20.4
	Fuel stop	11.6	15.5	10.9	14.6	17.0	22.8	16.7	22.4
3000	Continuous	14.7	19.7	13.5	18.1	22.1	29.6	20.9	28.0
5000	Fuel stop	16.1	21.6	14.9	20.0	24.3	32.6	23.1	30.9
3600	Continuous	14.5	19.4	12.4	16.6	21.5	28.8	19.4	26.0
3600	Fuel stop	16.0	21.5	13.9	18.6	23.7	31.8	21.6	28.9
Constant		LPWX4							
Speed, r/min	Power	Gross		Net					
1/11111		kWm	bhp	kWm	bhp				
1500	Continuous	16.9	22.6	16.5	22.1				
	Fuel stop	18.5	24.8	18.2	24.3				
1800	Continuous	20.9	28.0	20.3	27.2				
	Fuel stop	23.0	30.8	22.4	30.0				
3000	Continuous	29.5	39.5	28.3	37.9				
	Fuel stop	32.4	43.4	31.2	41.8				
3600	Continuous	28.0	37.5	25.9	34.7				
	Fuel stop	30.8	41.3	28.7	38.5				

TECHNICAL DATA							
Type of fuel injection	Direct	Direct	Direct				
Number of cylinders	2	3	4				
Aspiration	Natural	Natural	Natural				
Direction of rotation (flywheel	Anti clockwise	Anti clockwise	Anti clockwise				
Nominal cylinder bore	mm	86.0	86.0	86.0			
Nominal Cylinder Dore	in	3.39	3.39	3.39			
Stroke	mm	86.0	86.0	86.0			
Sticke	in	3.39	3.39	3.39			
Total cylinder capacity	litre	0.999	1.499	1.998			
Total cylinder capacity	in <sup>3</sup>	60.96	91.47	121.93			
Compression ratio	18.5:1	18.5:1	18.5:1				
Firing order (number 1 cylinder is at the ge	1 - 2	1 - 2 - 3	1 - 3 - 4 - 2				
Number of flywheel ring gear t	96	96	96				
Maximum continuous	kgf	180	180	180			
crankshaft end thrust	lbf	400	400	400			
Maximum permissible intake	mbar	25	25	25			
restriction at full rated speed and load	in $H_2O$	10	10	10			
Maximum permissible	mbar	75	75	75			
exhaust back pressure	in $H_{2}O$	30	30	30			
Lubricating oil pressure at	bar	2.0	2.0	2.0			
3000 r/min and with the oil at 110°C (230°F)	lbf/in <sup>2</sup>	29	29	29			

# RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### Fixed Speed: Continuous Power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without powerabsorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Power Systems Limited are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Fixed Speed: Continuous Power, Standby

This rating applicable for supplying emergency power in variable load applications. Overload is not allowed.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

1. Power ratings measured at the flywheel apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.

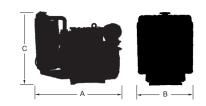
2. The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

3. Excluding radiator.

### APPROXIMATE FUEL CONSUMPTION

Speed, r/min	Load, %	LPWX2		LPWX3		LPWX4	
		g/kWh	l/h	g/kWh	l/h	g/kWh	l/h
1500	100	245	2.3	261	3.7	271	5.1
	75	241	1.7	254	2.7	262	3.7
1800	100	231	2.7	246	4.3	257	6.0
	75	229	2.0	236	3.1	245	4.3
3000	100	243	4.2	243	6.4	245	8.6
	75	247	3.2	243	4.8	247	6.5
3600	100	295	5.1	293	7.5	294	9.8
	75	293	3.8	292	5.6	296	7.4

## **APPROXIMATE DIMENSIONS AND WEIGHT 1**



		LPWX2	LPWX3	LPWX4
Dry weight	kg	158	179	219
	lb	348	395	483
Length (A)	mm	699	809	909
	in	27.5	21.9	35.8
Width (B)	mm	512	512	512
	in	20.2	20.2	20.2
Height (C)	mm	647	385	685
	in	25.5	27.0	27.0

Note:

These weights are for a fully dressed G build configured engine.



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#### **Production Facility**

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#### **MADE IN BRITAIN**

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